



A CSW Industrials Company

PRODUCT DATA SHEET

MIKE™ 425L

PVC, CPVC and Regular Body Solvent Cement

Description

Mike 425L is a multipurpose cement for use on poly vinyl chloride (PVC), chlorinated poly vinyl chloride (CPVC) plastic pipe and socket-type fittings.

Mike 425L is an amber colored medium body cement. Actual VOC per SCAQMD 1168/316A or BAAQMD. Method 40: 377 g/l.

Instructions

- 1. Store and apply between 40°F and 90°F. Protect from freezing. Do not thin or use if cement has become curdled, lumpy or thickened.
2. Wear non-permeable gloves during application to avoid skin contact.
3. Clean fitting socket and pipe, and check for proper fit. Apply PRIMER to all PVC and CPVC surfaces. While still wet, quickly begin solvent cement application.
4. Shake well before using and stir frequently while using. Apply with supplied dauber applicator. For pipe greater than 2" diameter, use natural-bristle brush sized 1/2 of the pipe diameter.
5. Apply thin coat evenly to socket. Avoid puddling. Quickly apply heavy coat to pipe end. While wet, quickly insert pipe into fitting with slight twisting movement until it bottoms out.
6. Hold pipe into fitting for at least 30 seconds to prevent pipe backing out.
7. Wipe excess cement from joint with rag. Allow 15 minutes before handling. Avoid full-line pressure for 24 hours. Cure times varies with size, fit, temperature and humidity.

For additional technical information, call Toll Free 1-800-231-3345.



Characteristics | Features

- Multipurpose - can be used with PVC, CPVC
• LEED Compliant
• Can also be used to cement transition joints (PVC to CPVC or PVC)

Applications

Mike 425L is formulated for use on all PVC and CPVC pipe applications such as potable water, conduit and drain, waste and vent (DWV).

It is for use on all PVC and CPVC pipe classes for pressure systems through 2" Schedule 40 and non-pressure piping systems through 6" Schedule 40 (excluding Schedule 80).

It is also for use on transition joints to join PVC to CPVC and PVC.

Packaging

Table with 5 columns: Code, Size, Qty. per Case, Lbs. per Case, Cubic Ft per Case. Rows include 1/4 Pint Dauber top (118 ml), 1/2 Pint Dauber top (237 ml), Pint Dauber top (473 ml), Quart Dauber top (946 ml), and Gallon can (3.8 L).

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Specifications

Wt/Gal @ 73°F	8.145 lbs./gal.
Flash Point SETA CC	-6.16°F
Color	Amber
Shelf Life	2 years

Suggestions and recommendations covering the use of our products are based on our past experience and laboratory findings. However, as we have no control as to the methods and conditions of application, we only assume responsibility for the uniformity of our products within manufacturing tolerances.



DANGER!

- Highly flammable liquid and vapor.
- Harmful if swallowed.
- Causes skin irritation.
- May cause an allergic skin reaction.
- Cause serious eye irritation.
- May cause respiratory irritation.
- May cause drowsiness or dizziness.
- Suspected of causing cancer.

FOR CHEMICAL EMERGENCY, SPILL, LEAK, FIRE, EXPOSURE OR ACCIDENT, CALL CHEMTREC-DAY OR NIGHT 1-800-424-9300.

KEEP OUT OF REACH OF CHILDREN.

For additional information, refer to Safety Data Sheet (SDS).

⚠ WARNING This product can expose you to chemicals including Propyl bromide, which is known to the State of California to cause cancer. For more information, go to www.P65Warnings.ca.gov.

Limited Warranty



For more information on our product warranty, visit rectorseal.com.

Distributed by

RectorSeal, LLC

2601 Spenwick Drive • Houston, TX 77055, USA • 800-231-3345 • Fax 800-441-0051 • rectorseal.com

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