

SUBMITTAL RECORD _____
JOB _____
LOCATION _____
SUBMITTED TO _____
SUBMITTAL PREPARED BY _____
APPROVED BY _____
DATE _____



Submittal Form DBD Duct Board Access Doors

DESCRIPTION: Periodic inspection and testing of fire and smoke dampers and detectors in ductwork is a standard safety procedure. Easy access to these devices as well as providing a means of removing dust accumulation can be provided by the installation of hinged access doors. These doors incorporate an integral frame which readily fastens to the duct work as well as a camlock latching system for easy entry.

RELATED NFPA 90A & 90B STANDARDS

2-1.4 Duct Access and Inspection Provisions.

2-1.4.1 A service opening or telescoping or removable duct section shall be provided in ducts adjacent to each fire door, fire damper, smoke damper and smoke detector. The opening shall be large enough to permit maintenance and resetting of the device.

2-1.4.1 Service openings, telescoping or removable duct sections shall be identified with letters no less than 1/2 in. (1.27 cm) in height to indicate the location of the fire protection device(s) within.

2-1.4.3 Horizontal ducts and plenums shall be provided with service openings (see 2-1.4.1) to facilitate cleaning the duct of accumulations of dust and combustible materials. Service openings shall be placed at approximately 20 ft. (6.1-m) intervals along the duct and at the base of each vertical riser.

Exception No. 1: Removable air outlet or air inlet devices of adequate size may be accepted in lieu of service openings.

Exception No. 2: Service openings may be omitted in supply ducts when the supply air has previously passed through air filters or water spray.

Exception No. 3: Service openings are not required when all the following conditions prevail:

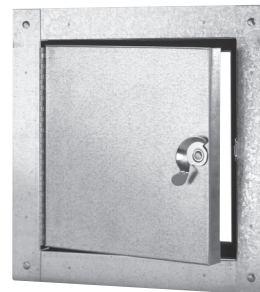
(a) The occupancy does not produce combustible material such as dust, lint, greasy vapors, etc. Such occupancies include banks, office buildings, churches, hotels, and health care facilities (but not kitchens, service rooms, and manufacturing portions of such facilities).

(b) The air inlets are at least 7 ft. (2.13m) above the floor or are protected by corrosion-resistant metal screens of at least 14 mesh, installed at the inlets so that they will not draw papers, refuse, cigarettes or other combustible solids into the return air duct.

(c) The minimum design velocity in the return duct from the particular occupancy is 1,000 ft/min. (508m/sec.).

SUGGESTED SPECIFICATIONS

Service openings shall be provided in ducts adjacent to each fire door, fire damper, smoke damper, and smoke detector. Horizontal ducts and plenums shall be provided with service openings to facilitate cleaning the duct of accumulations of dust and combustible materials. Service openings shall be placed at approximately 20 foot intervals along the duct and at the base of each vertical riser. Service openings shall be sized _____ x _____ and shall incorporate access doors coded _____ as manufactured by Duro Dyne Corporation.



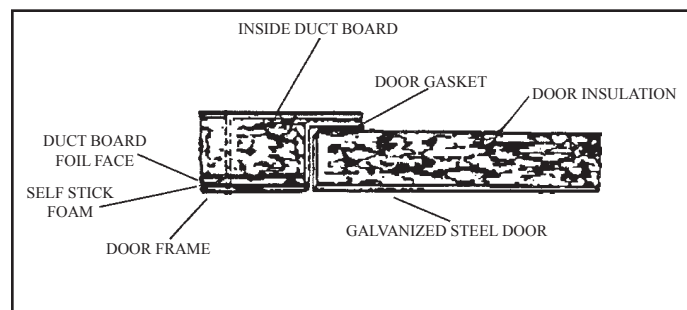
FEATURES

- Flush Mounting
- Light Weight
- Flange laminated with adhesive gasket
- Hinged panel construction
- Fully insulated

CONSTRUCTION

- Standard "H" frame and door panel to be minimum. 24 gauge galvanized.
- All hardware plated; riveted construction
- See through 1/8" thick plexiglass or 1/4" plateglass wire reinforced available as an option.
- Door to frame gasket. Closed cell neoprene 1/8" by 1/2".
- Frame to duct gasket 1/16" by 1" adhesive bonded.
- Insulation Micro-Aire M/F type 475 or equivalent.
- Hinged door available upon request

ITEM#	CODE	CUT HOLE IN DUCT
36066	DBD8"x8"	7 7/8" x 7 7/8"
36067	DBD10"x10"	9 7/8" x 9 7/8"



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